



SHREE MARUTINANDAN TUBES LIMITED

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CIN : U27109GJ2013PLC073940

Steel Tubes for Structural/Scaffold Tubes Purposes Conforming to IS : 1161: 1998 & BS : 1139 Equivalent to BS : 1775 / 64

N.B. and Series	Outside Diameter	Thick-ness	Nominal Weight Black Tubes Plain End		Calculated Nominal Weight Galvanized Tubes Plain End		
			Kg/m	m/tonne	Kg/m	m/tonne	
15 L	21.3	2.0	0.947	1058	1.00	1003	
		M	2.6	1.21	826	1.26	794
		H	3.2	1.44	694	1.49	671
20 L	26.9	2.3	1.38	725	1.43	699	
		M	2.6	1.56	641	1.61	621
		H	3.2	1.87	535	1.92	521
25 L	33.7	2.6	1.98	505	2.03	493	
		M	3.2	2.41	415	2.46	407
		H	4.0	2.93	341	2.98	336
32 L	42.4	2.6	2.54	394	2.62	382	
		M	3.2	3.10	323	3.18	314
		H	4.0	3.79	264	3.87	258
40 L	48.3	2.9	3.23	310	3.34	299	
		M	3.2	3.56	281	3.67	272
		H	4.0	4.37	229	4.48	223
50 L	60.3	2.9	4.08	245	4.20	238	
		M	3.6	5.03	199	5.15	194
		H	4.5	6.19	162	6.31	158
65 L	76.1	3.2	5.71	175	5.86	171	
		M	3.6	6.42	156	6.57	152
		H	4.5	7.93	126	8.10	123
80 L	88.9	3.2	6.72	149	6.90	145	
		M	4.0	8.36	120	8.54	117
		H	4.8	9.90	101	10.08	99
90 L	101.6	3.6	8.70	115	8.97	111	
		M	4.0	9.63	144	7.20	139
		H	4.8	11.50	87	11.77	85
100 L	114.3	3.6	9.75	103	9.97	100	
		M	4.5	12.20	82	12.42	81
		H	5.4	14.50	69	14.72	68
110 L	127.0	4.5	13.60	74	13.90	72	
		M	4.8	14.50	69	14.80	68
		H	5.4	16.20	62	14.80	61
125 L	139.7	4.5	15.00	67	15.25	66	
		M	4.8	15.90	63	16.15	62
		H	5.4	17.90	56	18.15	55
135 L	152.4	4.5	16.40	61	16.78	60	
		M	4.8	17.50	57	17.88	56
		H	5.4	19.60	51	19.98	55
150 L	165.1	4.5	17.80	56	18.20	55	
		M	4.8	18.90	52	19.80	51
		H	5.4	21.30	47	21.70	46
150 L	168.3	4.5	18.2	55	18.66	54	
		M	4.8	19.4	52	19.88	50
		H1	5.4	21.7	46	22.24	45
		H2	6.3	25.2	40	41.00	24
175 L	193.7	4.8	22.40	45	22.94	44	
		M	5.4	25.10	40	25.64	39
		H	5.9	27.30	37	27.84	36
200 L	219.1	4.8	25.40	39	25.95	39	
		M	5.6	29.50	34	30.05	33
		H	5.9	31.00	32	31.55	32



A. Tensile Properties

GRADE	Y.S. (MIN) Mpa (Kg/mm ²)	T.S. (MIN) Mpa (Kg/mm ²)	% age Elongation
YST-210	210 (21.42)	330 (33.66)	20
YST-240	240 (24.48)	410 (41.82)	17

Note : For Tube size upto and including 25 mm NB, elongation of 12% shall be permissible.

B. Tolerances

i) Outside diameter upto & including 48.3 mm
+ 0.4mm - 0.8 mm Over 48.3 mm +/- 1%

C. Thickness

For all Sizes
Welded Tubes + Not limited
-10%

D. Weight

Single Tube (Light Class) - 8%
+ 10%

For Medium & Heavy Class +/- 10%
10 Tonne Light +/- 5%
Medium & Heavy +/- 7.5%

