



SHREE MARUTINANDAN TUBES LIMITED

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STEEL PIPE FOR WATER, GAS
AND SEWERAGE PURPOSE
CONFORMING TO IS : 3589 / EN - 10224
GRADE ERW 330 AND 410

STEEL TUBES FOR WATER WELLS
(CASING PIPES)
CONFORMING TO IS : 4270
(GRADE FE 410)

N.B. SIZE MM	OUTSIDE DIAMETER MM	WALL THICKNESS MM	WEIGHT (PLAIN END)	
			KG / M	M/T
150	168.3	3.20	13.00	77
		4.50	18.20	55
		6.30	25.20	40
		7.10	28.20	35
200	219.1	3.60	19.10	52
		4.50	23.80	42
		5.20	27.40	36
		6.30	33.10	30
		7.10	37.10	27
		8.00	41.60	24
		8.40	43.60	23
250	273	3.60	23.90	42
		4.00	26.50	38
		4.30	28.50	35
		5.00	33.00	30
		5.60	36.90	27
		6.30	41.40	24
		7.10	46.60	21
		8.00	52.30	19
		8.40	54.80	18
		9.50	61.70	16
300	323.9	5.00	39.30	25
		5.60	44.00	23
		6.40	50.10	20
		7.10	55.50	18
		8.40	65.40	15
		9.50	73.70	14

N.B. SIZE MM	OUTSIDE DIAMETER MM	WALL THICKNESS MM	WEIGHT (PLAIN END)	
			KG / M	M/T
100	114.3	5.4	14.50	69
125	141.3	5.4	18.10	55
		7.1	23.50	43
150	168.3	5.4	21.60	46
		7.1	28.20	35
175	193.7	6.4	29.60	34
		8.0	41.60	27
200	219.1	6.4	33.60	30
		8.0	41.60	24
225	244.5	7.1	41.60	24
		9.0	52.30	19
250	273.1	8.0	52.30	19
		10.0	64.90	15
300	323.9	8.0	62.30	16
		10.0	77.40	13

TOLERANCES IS : 3589

A	OUTSIDE DIAMETER	± 0.75%
B	THICKNESS	± 10%
C	WEIGHT	± 7.5%

